









VIDEO TUTORIAL

① Important!

This replacement procedure can be used for: FORD FIESTA V (JH_, JD_) 1.4 16V, FORD FUSION (JU_) 1.4

The steps may slightly vary depending on the car design.

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REQUIRED TOOLS:



- Wire brush
- WD-40 spray
- Brake cleaner
- Copper grease
- Drive socket # 13
- Drive socket # 17
- Drive socket # 32
- Torx bit T50

- Wheel impact socket #19
- Ratchet wrench
- Torque wrench
- Hammer
- Crow bar
- Bush and bearing driver set
- Ball joint puller
- Wheel chock

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AUTODOC recommends:

- Do not re-use the bearing assembly of your Ford Fiesta V car.
- The wheel hub bearing replacement procedure is identical for both wheels on the same axle.
- All work should be done with the engine stopped.

CARRY OUT REPLACEMENT IN THE FOLLOWING ORDER:

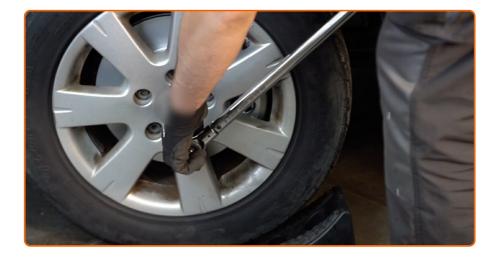
1



Secure the wheels with chocks.

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Loosen the wheel mounting bolts. Use wheel impact socket #19.

3

Raise the front of the car and secure on supports.

4



Unscrew the wheel bolts.

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AUTODOC recommends:

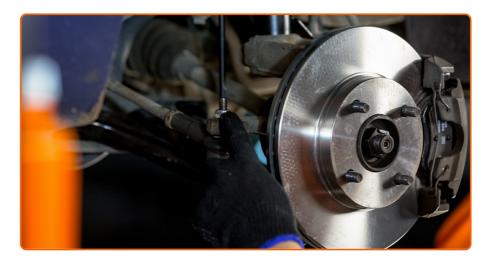
• To avoid injury, hold up the wheel when unscrewing the bolts.

5



Remove the wheel.

6



Clean the fastener connecting the tie rod end to the steering knuckle. Use a wire brush. Use WD-40 spray.

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Unscrew the end fastening nut to the steering knuckle. Use a drive socket #17. Use a ratchet wrench.

8



Disconnect the tie rod end from the steering knuckle. Use a ball joint puller.

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Clean the brake caliper bracket fasteners. Use a wire brush. Use WD-40 spray.

10



Unscrew the caliper bracket fastening. Use a drive socket #13. Use a ratchet wrench.

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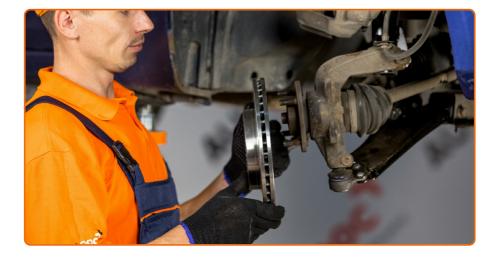
Remove the brake caliper together with its bracket.

AUTODOC recommends:

- Tie the caliper to the suspension or to the body with a wire without disconnecting from the brake hose to prevent depressurization of the brake system.
- Make sure that the brake caliper is not hanging on the brake hose.
- Don't press the brake pedal after the brake caliper has been removed. As a result, the piston can fall out from the brake cylinder, and brake fluid leakage and depressurization of the system may occur.
- Check the brake caliper bracket, brake caliper guide pins and boots.
 Clean them. Replace, if necessary.

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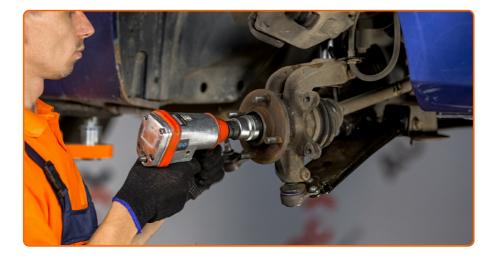
Remove the brake disc.

13



Clean the wheel hub fastener. Use a wire brush. Use WD-40 spray.

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Unscrew the wheel hub axle nut. Use a drive socket #32.

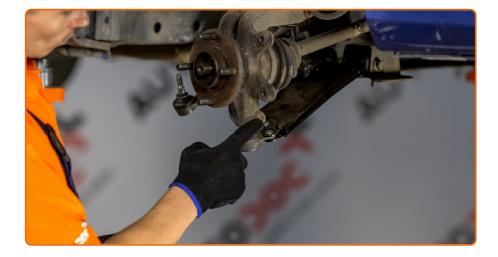
15

Remove the drive shaft. Use a hammer.

AUTODOC recommends:

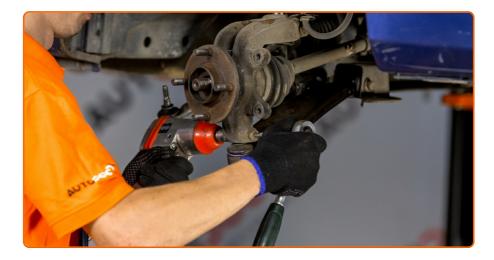
• Make sure that the drive shaft is not unloaded (when the car is jacked).

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Clean the fastener connecting the ball joint to the steering knuckle. Use a wire brush. Use WD-40 spray.

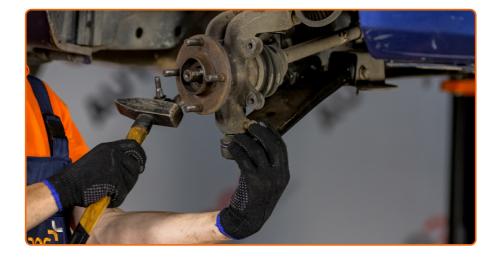
17



Unscrew the ball joint fastening to the steering knuckle. Use Torx T50. Use a drive socket #17. Use a ratchet wrench.

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Remove the fastening bolt. Use a hammer.

19



Clean the fasteners connecting the shock strut to the steering knuckle. Use a wire brush. Use WD-40 spray.

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Unscrew the lower fastener connecting the shock strut to the steering knuckle. Use a drive socket #15. Use a ratchet wrench.

21



Remove the fastening bolt.

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Disconnect the lower arm from the steering knuckle. Use a crowbar.

23



Disconnect the steering knuckle from the shock absorber strut. Use a hammer.

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Remove the steering knuckle together with the hub.

25



Press the wheel hub out from the tapered roller bearing. Use a bush and bearing driver set. Use a hammer.

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Press out the wheel hub bearing. Use a bush and bearing driver set.

27

Clean the hub bearing mounting seat. Use a wire brush. Use WD-40 spray.

28



Press the new bearing in the steering knuckle. Use a bush and bearing driver set. Use a hammer.

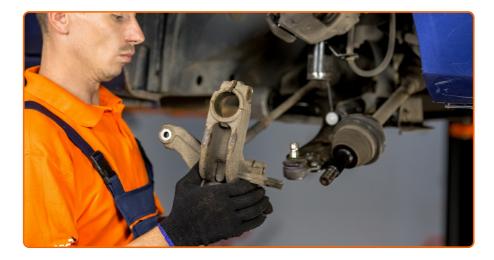
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Press the wheel hub into the bearing inner race. Use a bush and bearing driver set.

30



Install the steering knuckle with a hub in assembly.

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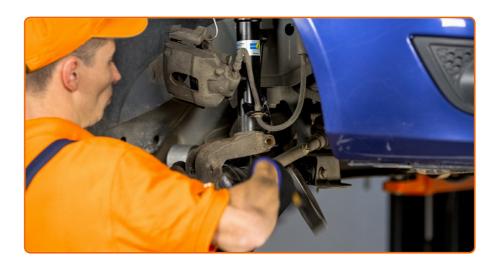


Mount the drive shaft into the wheel hub.

32

Fix the shock absorber strut on the steering knuckle.

33



Connect the lower arm to the steering knuckle. Use a hammer.

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Install the fastening bolts.





Tighten the lower fasteners connecting the shock strut to the steering knuckle. Use a drive socket #15. Use a torque wrench. Tighten it to 75 Nm torque.

36



Tighten the hub. Use a drive socket #32. Use a torque wrench. Tighten it to 160 nm torque.

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Tighten the ball joint fastener. Use Torx T50. Use a drive socket #17. Use a torque wrench. Tighten it to 55 nm torque.

38



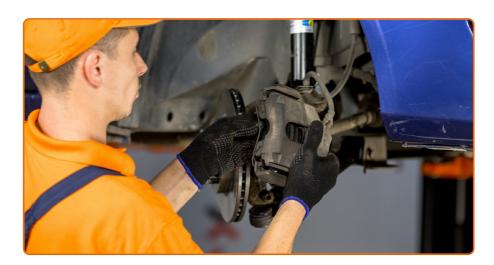
Install the brake disc.

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Clean the mounting seats of the caliper and its bracket. Use a wire brush. Use WD-40 spray.

40



Install the brake caliper together with its bracket.

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Tighten the brake caliper bracket Use a drive socket #13. Use a torque wrench. Tighten it to 65 Nm torque.

42



Connect the tie rod end to the steering knuckle.

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Tighten the fastening nut connecting the tie rod end to the steering knuckle. Use a drive socket #17. Use a torque wrench. Tighten it to 70 nm torque.

44



Treat the surface where the brake disc contacts the wheel rim. Use copper grease.

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Clean the brake disk surface. Use a brake cleaner.

AUTODOC recommends:

• After applying the spray, wait a few minutes.

46



Install the wheel.

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AUTODOC recommends:

 To avoid injury, hold up the wheel when screwing in the fastening bolts.

47



Screw in the wheel bolts. Use wheel impact socket #19.

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Lower the car and working in a cross order, tighten the wheel bolts. Use wheel impact socket #19. Use a torque wrench. Tighten it to 120 nm torque.

49



Remove the jacks and chocks.

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DID YOU FIND THESE INSTRUCTIONS HELPFUL?

YES

NO



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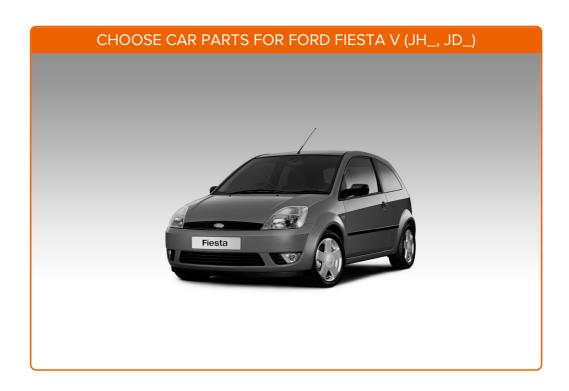






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